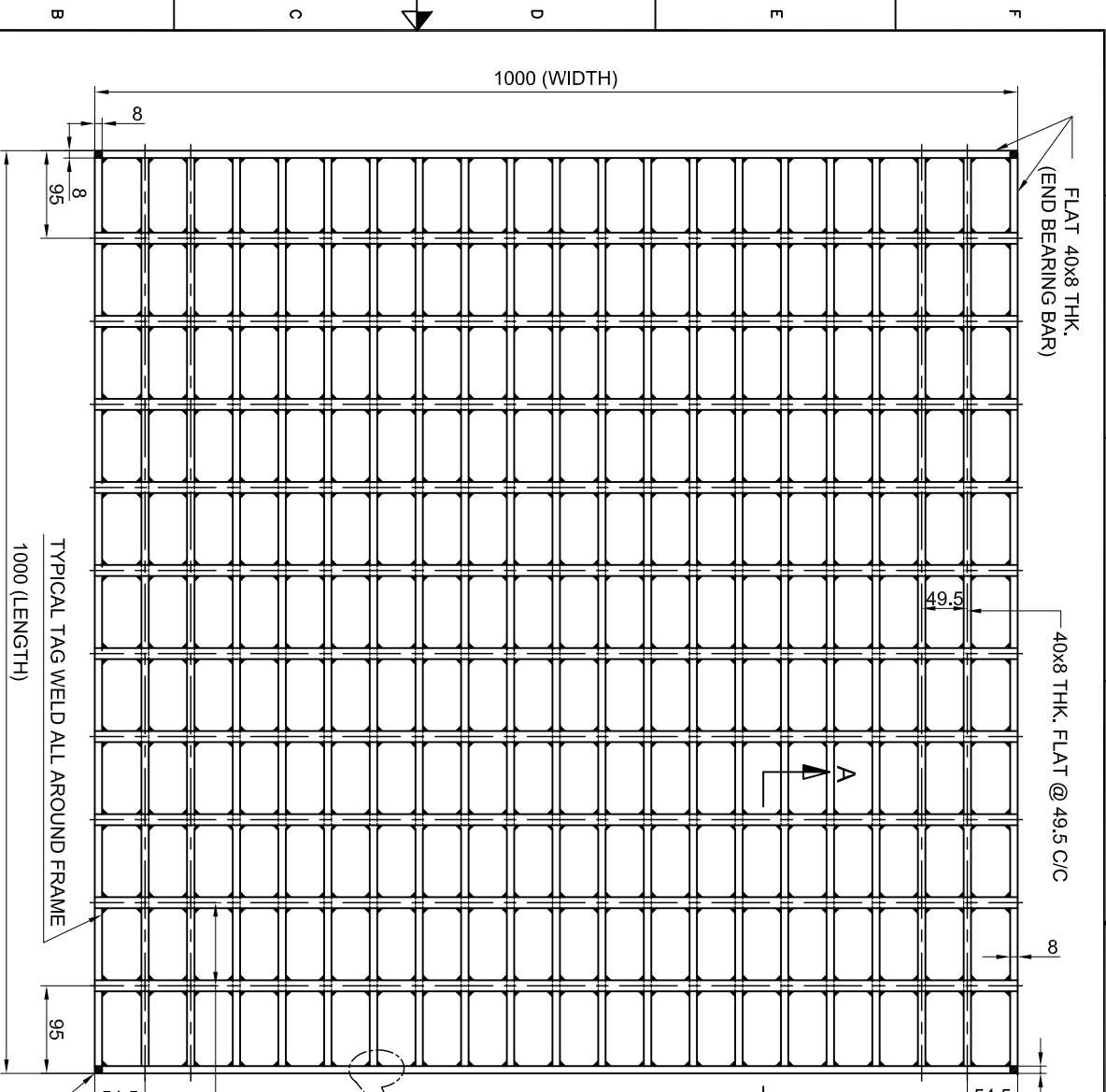


DRAWING MAY BE USED IN WHOLE OR PART, PROVIDED THE (IFFCO) NAME AND LOGO ARE VISIBLE IN ANY REPRODUCTION.

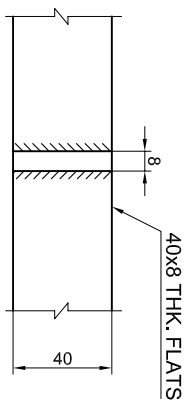
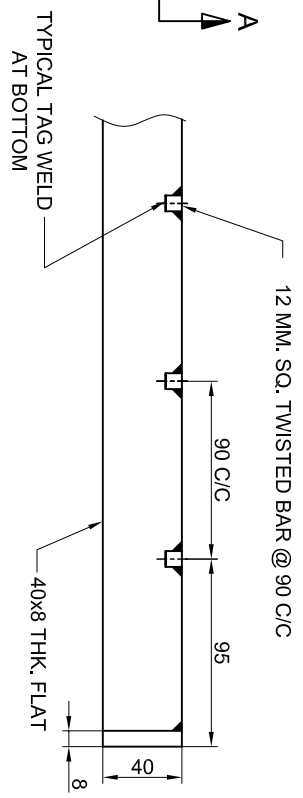
8 7 6 5 4 3 2 1

DO NOT SCALE DRAWING



NOTE:-

- 1) ALL DIMENSIONS ARE IN MM
- 2) RAW MATLS:- FLATS, SQ. BAR CONFIRM TO IS: 2062, GR-"A"
- 3) FINISH: HOT DIP GALVANISED AS PER IS: 2629 UPTO 100 MICRONS ON AS AVERAGE FLAT SURFACE.



12 MM SQ. TWISTED BAR @ 90 C/C

GRATING DETAIL

| LENGTH | WIDTH | MATERIAL | WT. IN Kgs. (APX.) |
|--------|-------|----------------|--------------------|
| 1000 | 1000 | IS:2062 GR "A" | 67.825 ±5% |

IFFCO INDIAN FARMERS FERTILISER CO-OP.LTD.
 PARADEEP - ORISSA - INDIA

| NAME | DATE | PLANT : U&O (PLANNING) | EMR No. |
|---------------|----------|------------------------|---------|
| DRN S.SWAIN | 4.07.16 | | |
| CHD R.K.BARIK | 9.07.16 | | |
| APD D.K.NEMA | 19.07.16 | | |

DETAILS OF TYPICAL MANUAL GRATING SIZE-(1000X1000) (HEAVY DUTY)

MATERIAL:- MILD STEEL FABRICATION FOLLOWED BY HOT DEEP GALVANIZED WITH GALVANIZATION THICKNESS OF MINIMUM- 100 MICRONS.

SCALE-1:15

CODE (06DB12210) PLANT FORM NUMBER SHEET REV.
 DRAWING NO. 06 DB 12210 06 DB 12210 2 OF 4 2

A B C D E F

8 7 6 5 4 3 2 1